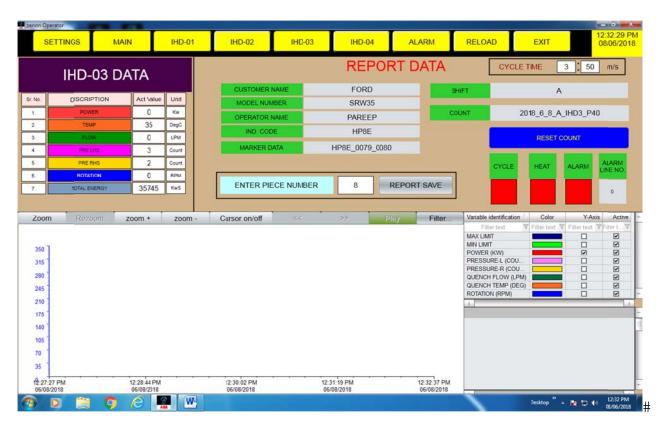
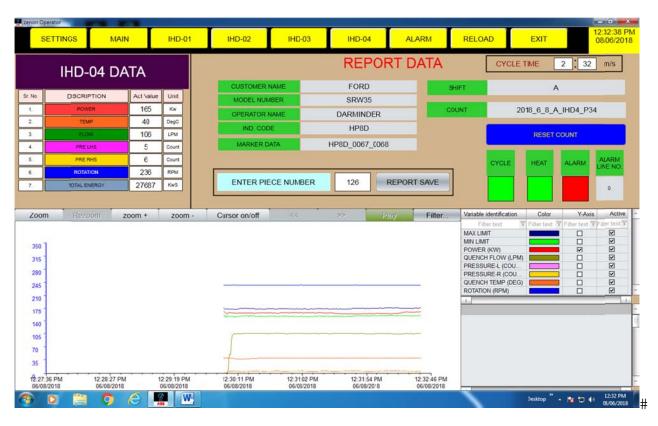
11	
1	
Π	

SE	TTINGS MA	IN	IHD-0	1	IHD-02	IHD-03	IHD-	04	ALARM	RELOAD	EXIT		12:32:12 PM 08/06/2018
	IHD-02 D/	ATA					RE	PORT	DATA	CYCLE	TIME	4 13	m/s
io.	DISCRIPTION	Act Value	Unit		CUSTOMER	NAME	DAIM	LER	9	IIFT	Α	<b>`</b>	
	POWER	0	Kw		MODEL NUI	MBER	D-19	01				1100 04	
	TEMP	38	DegC		OPERATOR	NAME	NARE	SH		UNT 2	018_0_8_4	_IHD2_P4	3
_	FLOW	170	LPM		IND. COL	DE	HP8	BT			RESET	COLINE	
	PRELHS	0	Count		MARKER D	DATA	HP8T_008	35 0086			RESET	COONT	
	PRE RHS	6	Count										ALARM
	ROTATION	204	RPM							CYCLE	HEAT	ALARM	LINE NO.
_	TOTAL ENERGY	57886	KwS		ENTER PI	ECE NUMBER	30	REP	ORT SAVE				1.0
					Curcor on/off				Filtor	Variable identification	Color	Y-Av	is Active -
.oom	Rezoom	zoom +	zoom	1 -	Cursor on/off	~~	>>	Play	Filter	MIN LIMIT MAX LIMIT	Color Filter text	V-Ax	▼Filter text ▼
350 ]	Rezoom	zoom +	zoom	1 -	Cursor on/off	44	>>	Play	Filter	Filter text MIN LIMIT MAX LIMIT POWER (KW)	Filter text	Filter text	V Filter text V V V
150	Rezoom	zoom +	zoom	1-	Cursor on/off	~~	>>	Play	Filter,	Filter text MIN LIMIT MAX LIMIT POWER (KW) QUENCH FLOW (LPM PRESSURE-L (COU	Filter text	Filter text	▼ Fiter text ▼ ▼ ▼ ▼ ▼ ▼ ▼
50 ] 15 ] 80 ]	Rezoom	zoom +	zoon	1 -	Cursor on/off	~~	>>	Play	Filter	Filter text MIN LIMIT MAX LIMIT POWER (KW) QUENCH FLOW (LPM PRESSURE-L (COU. PRESSURE-R (COU.	Filter text	Filter text	V Fder text V V V V V V V V V
50 15 80 45	Rezoom	zoom +	zoon	1-	Cursor on/off	~~	>>	Play	Filter	Filter text MIN LIMIT MAX LIMIT POWER (KW) QUENCH FLOW (LPM PRESSURE-L (COU	Filter text	Filter text	▼ Fiter text ▼ ▼ ▼ ▼ ▼ ▼ ▼
50 15 80 45	Rezoom	zoom +	zoon	1-	Cursor on/off	~~	~~	Play	Filter	Filter text MIN LIMIT MAX LIMIT POWER (KW) QUENCH FLOW (LPM PRESSURE-L (COU PRESSURE-R (COU QUENCH TEMP (DEG	Filter text	Filter text	V Filer text V V V V V V V V V V V
50 15 80 45 10 75	Rezoom	zoom +	zoon	1-	Cursor on/off	~~	~	Płay	Filter	Filter text MIN LIMIT MAX LIMIT POWER (KW) QUENCH FLOW (LPM PRESSURE-L (COU. QUENCH TEMP (DEG ROTATION (RPM)	Filter text	Filter text	V Fider text V V V V V V V V V V V V V
50 15 80 45 10 75 40	Rezoom	zoom +	zoon	1- 	Cursor on/off	~~	>>> 	Płay	Filter	Filter text MIN LIMIT MAX LIMIT POWER (KW) QUENCH FLOW (LPM PRESSURE-L (COU. QUENCH TEMP (DEG ROTATION (RPM)	Filter text	Filter text	V Fider text V V V V V V V V V V V V V
50 115 80 45 110 75 40 05	Rezoom	zoom +	200m	1- 	Cursor on/off		>>	Play	Filter	Filter text MIN LIMIT MAX LIMIT POWER (KW) QUENCH FLOW (LPM PRESSURE-L (COU. QUENCH TEMP (DEG ROTATION (RPM)	Filter text	Filter text	V Fider text V V V V V V V V V V V V V
150	Rezoom	zoom +	zoon	1-	Cursor on/off	~~	~	Play	Filter	Filter text MIN LIMIT MAX LIMIT POWER (KW) QUENCH FLOW (LPM PRESSURE-L (COU. QUENCH TEMP (DEG ROTATION (RPM)	Filter text	Filter text	V Fider text V V V V V V V V V V V V V
50 15 80 45 10 75 40 05	Rezoom	zoom +	zoon	1-	Cursor on/off	~~	>>	Play	Filter	Filter text MIN LIMIT MAX LIMIT POWER (KW) QUENCH FLOW (LPM PRESSURE-L (COU. QUENCH TEMP (DEG ROTATION (RPM)	Filter text	Filter text	V Fider text V V V V V V V V V V V V V
50 15 80 45 10 75 40 05	PM	12.28 27 PM	zoom		Cursor on/off		>> 12.31 02 PM 06/08/2018	Play	Filter	Filter text MIN LIMIT MAX LIMIT POWER (KW) QUENCH FLOW (LPM PRESSURE-L (COU. QUENCH TEMP (DEG ROTATION (RPM)	Filter text	Filter text	V Fider text V V V V V V V V V V V V V

#





												25
IHD-03				10		10	218	10	200		0	25
IHD-04				10		10	187	10	175		0	
DISCRIPTION		HD-0				ID-02			D-03			D-04
FLOW	MIN 170		MAX 220		MIN 150	250		70	MAX 125		90	MAX 115
TEMP	20		45		20	45		20	45		20	45
IS PRESSURE	0		15		0	0		0	10		0	8
HS PRESSURE	0		35		0	15		0	10		0	8
ROTATION	150		250		150	250		150	250		200	250
ENERGY	16500		20000		55000	60000	3	3500	37000		30000	34000
	IHD-01 LIN	IT EN/DI	SABLE	IHD-0	2 LIMIT EN	/DISABLE	IHD-03 LIMIT	EN/DISAE	BLE IH	ID-04 LIM	IT EN/DISABLE	
	o <i>e</i>		W	-				_	~		) Audam	12:32 PM
0 🗒	o (C		VV <sup>4</sup>								Desktop *	08/06/2018
Operator												- 0 -
n Operator SETTINGS	MAIN	IHD-	-01	IHD-02	- III	HD-03	IHD-04	ALARM	RELO		EXIT	- 0 - 12:33:00 F 08:06/201
		ALARM LINE NO.	-01	IHD-02	Сүсі		ALARM ALAI	RM NO,	RELO	DAD	EXIT	12:33:00 F
CYCLE HEAT	ALARM	ALARM LINE NO,	-01	IHD-02		E HEAT	ALARM ALAI LINE	RM NO,	RELC	DAC	EXIT	12:33:00 F
SETTINGS CYCLE HEAT	-01 DAT		-01	IHD-02			ALARM ALAI LINE	RM NO,	RELO	DAD	EXIT	12:33:00 F
SETTINGS	-O1 DAT	ALARM LINE NO. 0 Act Value	Unit	IHD-02	Sr. No.	HEAT	ALARM LINE	RM NO, Unit	RELC	DAD	EXIT	12:33:00 F
SETTINGS	ALARIM -01 DAT	ALARM LINE NO 0 Xct Value 1 204 1 35 1	Unit	IHD-02	Sr. No. 1. 2.	LE HEAT	ALARM ALAA LINE 0 DATA Art Value 0 38	Unit DegC	RELC	DAD	EXIT	12:33:00 F
SETTINGS	ALARM	ALARM IINE NO. 0 Act Value 204 35 190	Unit Kw DegC	IHD-02	Sr. No.	HEAT	ALARM LINE	RM NO, Unit	RELC	DAC	EXIT	12:33:00 F
SETTINGS	ALARM	ALARM LINE NO 0 A A Xct Value 204 204 35 190 0 0 0	Unit Kw DegC LPM Coun Coun	IHD-02	Sr No. 1. 2. 3. 4. 5.	LE HEAT HED-O2 DISCRIPTION POWER TEMP PREVES PREVES	ALARM ALAR DATA Att Value 0 38 0 0 2	Unit DegC LPM Coun Coun	RELC		EXIT	12:33:00 F
SETTINGS	ALARM -O1 DAT IPTION A WER OW UNS	ALARM LINE NO 0 Xatt Value 204 190 0 16 2224	Unit Kw DegC LPM Coun	IHD-02	Sr No	LE HEAT HED-OQU DISCRIPTION POWER TEMP PRE-INS PRE-INS ROTATION	ALARM ALAI DOATA Att Value 0 38 0 38 0 0 2 0 2	Unit Kw DegC LPM Coun RPM	RELC			12:33:00 F
SETTINGS	ALARM	ALARM LINE NO. 0 A 204 204 35 190 0 16 6 224 1914	Unit Kw DegC LPM Coun RPM	IHD-02	Sr No. 1. 2. 3. 4. 5.	LE HEAT HED-O2 DISCRIPTION POWER TEMP PREVES PREVES	ALARM LINE DATA Att Value 0 38 0 0 0 2 0 57886	Unit Kw DegC LPM Coun Coun RPM KwS	RELC	AL		12:33:00 F
SETTINGS	ALARM	ALARM LINE NO 0 A 204 204 204 204 190 0 0 0 16 224 19144 224 19144	Unit Kw DegC LPM Coun RPM	IHD-02	Sr No	LE HEAT DISCRIPTION DISCRIPTION DISCRIPTION DISCRIPTION TOWAR ROUNT TOTAL ENERGY	ALARM ALA ALARM ALA ALT Value 0 ALT Value 0 38 0 0 2 0 57886 ALARM ALAR	Unit Kw DegC LPM Con Con RPM KwS	RELC	AL	L TRENDS	12:33:00 F
SETTINGS	ALARM	ALARM INE NO 0 A A A A A A A A A A A A A	Unit Kw DegC LPM Coun RPM	IHD-02	CYCL Sr No. 1. 2. 3. 4. 5. 6. 7.	LE HEAT DISCRIPTION DISCRIPTION DISCRIPTION DISCRIPTION TOWE PRE PHS ROTATION TOTAL ENERGY	ALARM LINE DATA Att Value 0 38 0 38 0 0 2 0 57886	Unit Kw DegC LPM Con Con RPM KwS	RELC	AL	L TRENDS	12:33:00 F
SETTINGS	ALARM	ALARM 0 A A A A A A A A A A A A A	Unit Kw DegC LPM Coun Coun RPM KwS	IHD-02	Sr. No. 0 1. 0 3. 0 4. 0 5. 0 6. 0 7. 0 CYCL	LE HEAT DISCRIPTION DISCRIPTION DISCRIPTION PREVENS TODAL EVERSY TOTAL EVERSY LE HEAT	ALARM ALA DATA At Value 0 At Value 0 38 0 0 2 0 57886 0 2 0 57886	Unit Kw DegC LPM Coun Coun Coun KwS	RELC	AL	L TRENDS	12:33:00 F
SETTINGS CYCLE HEAT CYCLE HEAT S: No DISCR 1. PO: CYCLE HEA CYCLE HEA S: PRE CYCLE HEA S: P	ALARM	ALARM 0 A A A A A A A A A A A A A	Unit Kw DegC LPM Coun Coun RPM KwS	IHD-02	CYCL Sr No. 1. 2. 3. 4. 5. 6. 7.	LE HEAT DISCRIPTION DISCRIPTION DISCRIPTION DISCRIPTION TOWE PRE PHS ROTATION TOTAL ENERGY	ALARM LINE DATA Att Value 0 38 0 38 0 0 2 0 57886	Unit Kw DegC LPM Coun Coun Coun KwS	RELC	AL	L TRENDS	12:33:00 F
SETTINGS	ALARM	ALARM INE NO 0 A A A A A A A A A A A A A	Unit Kw DegC LPM Coun RPM Kws Unit Kw DegC	IHD-02	Sr. No. 1. 2. 3. 4. 5. 6. 7. CYCI 5r. No. 1. 2. 5r. No. 1. 2. 2. 3. 4. 4. 5. 5. 7. 5. 7. 5. 7. 5. 7. 7. 7. 7. 7. 7. 7. 7. 7. 7	LE HEAT DISCRIPTION DISCRIPTION DISCRIPTION PRE PAS PRE PAS PR	ALARM ALA ALARM ALA ALARM ALVAIUE 0 0 0 38 0 0 2 0 57886 ALARM ALARM ALA 0 57886 0 0 57886 0 0 168 40	Unit Kw DegC LPM Coun Coun RPM KwS	RELC	AL	L TRENDS	12:33:00 F
SETTINGS	-O1 DAT	ALARM INE NO 0 A A A A A A A A A A A A A	Unit Kw DegC LPM Coun Coun RPM Kws Unit Kw DegC LPM	IHD-02	Sr. No. 1. 2. 3. 4. 5. 7. Cycli Sr. No. 1. 3.		ALARM ALA ALARM ALA 0 DATA Att Value 0 38 0 0 2 0 57886 ALARM ALA 0 0 57886 0 0 0 57886 0 0 0 57886 0 0 0 1 1 1 1 1 1 1 1 1 1 1 1 1	Unit Kw DegC LDM Coxn Coxn Coxn RPM KwS RM NO	RELC	AL	L TRENDS	12:33:00 F
SETTINGS	ALARM	ALARM INE NO 0 A A A A A A A A A A A A A	Unit Kw DegC LPM Coun RPM Kws Unit Kw DegC	IHD-02	Sr. No. 1. 2. 3. 4. 5. 6. 7. CYCI 5r. No. 1. 2. 5r. No. 1. 2. 2. 3. 4. 4. 5. 5. 7. 5. 7. 5. 7. 5. 7. 7. 7. 7. 7. 7. 7. 7. 7. 7	LE HEAT DISCRIPTION DISCRIPTION DISCRIPTION PRE PAS PRE PAS PR	ALARM ALA ALARM ALA ALARM ALVAIUE 0 0 0 38 0 0 2 0 57886 ALARM ALARM ALA 0 57886 0 0 57886 0 0 168 40	Unit Kw DegC LPM Coun Coun RPM KwS	RELO	AL	L TRENDS	12:33:00 F
SETTINGS	-O1 DAI IPTION A A A A A A A A A A A A A A	ALARM INE NO 0 204 204 204 190 0 16 0 16 0 16 224 10 10 0 0 24 10 0 0 0 0 0 0 0 0 0 0 0 0 0	Unit Kw DegC LPM Coun RPM KwS Unit Kw DegC LPM Coun	IHD-02	Sr. No.   1.   3.   4.   5.   7.   CYCL Sr. No.   1.   3.   1.   3.   1.   3.   1.   3.   1.   1.   1.   3.   3.	HEAT DISCRIPTION DISCRIPTION DISCRIPTION POWER POWER PRE US COTATION TOTAL ENERGY DISCRIPTION DISCRIPTION DISCRIPTION POWER TEMP	ALARM ALAI ALARM ALVAIUE 0 Att Value 0 38 0 0 0 2 0 57886 ALARM ALNE 0 0 57886 0 0 0 0 57886 0 0 0 0 10 57886 0 0 0 0 10 10 10 10 10 10 10	Unit Kw DegC LDM Coun Coun RPM KwS MN NO	RELO	AL	L TRENDS	12:33:00 F

- 0 × 12:32:51 PM 08/06/2018

FAULT RESET

zenon Operator

SETTINGS

MASTER PIECE START / STOP

IHD-01

MAIN

IHD-01

STATUS

IHD-02

MINIMUM-KW

10

TIME TOLER. +/-

IHD-03

MAXIMUM-KW

10

IHD-04

SCAN TIME

90

ALARM

CONTROL START (SEC)

10

RELOAD

CONTROL END (SEC)

75

EXIT

ALARM ALARM

0

	IHD_03-TEMPERATURE A_ARM	-07/06/2018 108:59 PM		
			<<07/06/2018 9:40:58 AM 964	>06/06/2018 6:46:11 AM 794
	IHD_01-POWER ALARM	-07/06/2018 108:59 PM	<<07/06/2018 9:39:51 AM 169	>06/06/2018 11:13:31 AM 339
	HD_03-ENERGY ALARM	-07/06/2018 9:41:08 AM	<<07/06/2018 9:40:58 AM.964	>06/06/2018 5:59:08 PM 984
	HD_01-FLOW ALARM	-07/06/2018 105:44 PM	<<07/06/2018 9:39:51 AM 169	>07/06/2018 9:00:22 AM 894
	HD_02-POWER ALARM	-07/06/2018 9.41:44 AM	<<07/06/2018 9:46:18 AM.258	>07/06/2018 9:09:56 AM 694
	HD_02-ENERGY ALARM	-07/06/2018 9 39:15 AM	<<07/06/2018 9:46:18 AM 258	>07/06/2018 9:11:08 AM 150
	HD_03-ENERGY ALARM	-07/06/2018 9.41:08 AM	<<07/06/2018 6:47:44 PM.570	>07/06/2018 9:40 59 AM 981
	HD_03-FLOW ALARM	-07/06/2018 959:28 AM	<<07/06/2018 6:47:44 PM 570	>07/06/2018 9:44:43 AM 450
	HD_02-POWER ALARM	-07/06/2018 1.08:54 PM	<<07/06/2018 6:47:44 PM.570	>07/06/2018 10:26:26 AM 290
	HD_02-ENERGY ALARM	-07/06/2018 11:12:34 AM	<<07/06/2018 6:47:44 PM 570	>07/06/2018 10:28:46 AM 166
	HD_01-FLOW ALARM	-07/06/2018 105:44 PM	<<07/06/2018 6:47:44 PM.570	>07/06/2018 12:41:56 PM.051
	IHD_04-POWER ALARM	-07/06/2018 524:51 PM	<<07/06/2018 6:47:44 PM 570	>07/06/2018 3:46:31 PM 559
	HD_04-ENERGY ALARM	-07/06/2018 5:24:02 PM	<<07/06/2018 6:47:44 PM.570	>07/06/2018 3:46:33 PM 580
	HD_01-ENERGY ALARM	-08/06/2018 9:49:14 AM	<<07/06/2018 6:47:44 PM.570	>07/06/2018 6:43:59 PM 816
	HD_01-ENERGY ALARM	-08/06/2018 9:49:14 AM	<<08/06/2018 9:43:55 AM 660	>07/06/2018 6 54 49 PM.453
	HD_03-TEMPERATURE ALARM		<<08/06/2018 12:26:22 PM 741	>07/06/2018 11:25:35 PM 569
	IHD_02-POWER ALARM		<<08/06/2018 9:28:36 AM.224	>08/06/2018 2:52:38 AM 200
	IHD_02-ENERGY ALARM	-08/06/2018 942 58 AM	<<08/06/2018 9:28:36 AM 224	>08/06/2018 2:55:59 AM 523
	HD_02-TEMPERATURE ALARM		<<08/06/2018 9 28 36 AM 224	>08/06/2018 3:18:07 AM 053
	IHD_03-POWER ALARM	-08/06/2018 9:20:20 AM	<<08/06/2018 12:26:22 PM 741	>08/06/2018 4:00:41 AM 718
	HD_01-TEMPERATURE A_ARM		<<08/06/2018 9:43:55 AM 660	>08/06/2018 4:44:50 AM 523
	HD_04-TEMPERATURE ALARM	-08/06/2018 9 19:40 AM	<<08/06/2018 12:26:22 PM.741	>08/06/2018 4:59:55 AM 168
	HD_01-POWER ALARM	-08/06/2018 9:47:52 AM	<<08/06/2018 9:43:55 AM.660	>08/06/2018 9:27:51 AM 608
	HD_02-ENERGY ALARM	-08/06/2018 9:42:58 AM	<<08/06/2018 9:31:41 AM.860	>08/06/2018 9:28:37 AM 239
	IHD_02-ENERGY ALARM	-08/06/2018 9:42:58 AM	<<08/06/2018 9:41:22 AM.975	>08/06/2018 9:34:59 AM.734
L L	IHD_02-ENERGY ALARM	-08/06/2018 942:58 AM	<<08/06/2018 12:26:22 PM.741	>08/06/2018 9:41:23 AM.966
11	HD_01-ENERGY ALARM	-08/05/2018 9:49:14 AM	<<08/06/2018 12:26:22 PM.741	>08/06/2018 9:43:56 AM 662
	HD_02-TEMPERATURE A_ARM HD_03-POWER ALARM HD_01-TEMPERATURE A_ARM HD_04-TEMPERATURE A_ARM HD_01-POWER ALARM HD_02-ENERGY ALARM HD_02-ENERGY ALARM HD_02-ENERGY ALARM	-08/06/2018 920.20 AM -08/06/2018 919.40 AM -08/06/2018 917.52 AM -08/06/2018 942.58 AM -08/06/2018 942.58 AM -08/06/2018 942.58 AM	<ul> <li>&lt;-08/06/2018 9 28.36 AM 224</li> <li>&lt;-08/06/2018 12 28 22 PM 741</li> <li>&lt;-08/06/2018 12 28 22 PM 741</li> <li>&lt;-08/06/2018 12 28 22 PM 741</li> <li>&lt;-08/06/2018 9 43 55 AM 660</li> <li>&lt;-08/06/2018 9 43 25 AM 755</li> <li>&lt;-08/06/2018 9 41 22 AM 375</li> <li>&lt;-08/06/2018 12 28 22 PM 741</li> </ul>	>>080/6/2018 2:5559 AM.523 >>080/6/2018 3:85 7 AM.523 >>080/6/2018 3:80 7 AM.53 >>080/6/2018 4:00.11 AM.718 >>080/6/2018 4:0517 AM.158 >>080/6/2018 9:2517 AM.608 >>080/6/2018 9:2837 AM.239 >>080/6/2018 9:2837 AM.239 >>080/6/2018 9:245 AM.662 >>080/6/2018 9:3456 AM.662

## #

SE	TTINGS MAI	IN	IHD-01	IHD-02	IHD-03	IHD-04	ALA	RM	RELOAD	EXIT		12:31:36 P 08/06/201
	IHD-01 D/	ATA				REF	PORT DA	ATA	CYC	LE TIME	2 4	m/s
1				CUSTO	MER NAME	TATA		9	HIFT		Ą	
No.	DISCRIPTION	Act Value		MODE	. NUMBER	T7909		1				
1.	POWER	7	Kw	OPERA	TOR NAME	JAWAF	2	C0	UNT	2018_6_8_/	A_IHD1_P5	8
2.	TEMP	35	DegC LPM	IND	CODE	8PV						
4	PRECHS	0	Count	MARK	ER DATA	8PV_00115_	00116			RESET	COUNT	
	PRE RHS	3	Count			-			Sector Sector			ALARM
	ROTATION	0	RPM	1					CYCLE	HEAT	ALARM	LINE NO.
	TOTAL ENERGY	18273	KwS	ENTE	R PIECE NUMBER	2 0	REPORT	SAVE				0
315									Filter text MIN LIMIT MAX LIMIT POWER (KW) QUENCH FLOW (L PRESSURE L (CO)	U		X X X
315 280									MIN LIMIT MAX LIMIT POWER (KW) QUENCH FLOW (L PRESSURE-L (CO PRESSURE-R (CO QUENCH TEMP (D	PM)		XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX
315 280 245									MIN LIMIT MAX LIMIT POWER (KW) QUENCH FLOW (L PRESSURE-L (CO PRESSURE-L (CO QUENCH TEMP (D ROTATION (RPM)	PM)		Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y
315 280 245 210				;					MIN LIMIT MAX LIMIT POWER (KW) QUENCH FLOW (L PRESSURE-L (CO PRESSURE-R (CO QUENCH TEMP (D	PM)		Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y
315 280 245 210 175				;					MIN LIMIT MAX LIMIT POWER (KW) QUENCH FLOW (L PRESSURE-L (CO PRESSURE-L (CO QUENCH TEMP (D ROTATION (RPM)	PM)		Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y
315 280 245				;					MIN LIMIT MAX LIMIT POWER (KW) QUENCH FLOW (L PRESSURE-L (CO PRESSURE-L (CO QUENCH TEMP (D ROTATION (RPM)	PM)		Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y
140				;					MIN LIMIT MAX LIMIT POWER (KW) QUENCH FLOW (L PRESSURE-L (CO PRESSURE-L (CO QUENCH TEMP (D ROTATION (RPM)	PM)		Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y
315 280 245 210 175 140 105 70				;					MIN LIMIT MAX LIMIT POWER (KW) QUENCH FLOW (L PRESSURE-L (CO PRESSURE-L (CO QUENCH TEMP (D ROTATION (RPM)	PM)		Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y
315 280 245 210 175 140 105	4 PM 2018	12.27.51 PM 06/08/218		12.29.09 PM 06/08/2018		12.30.26 PM 06/08/2018		-31-44 PM 5/08/2018	MIN LIMIT MAX LIMIT POWER (KW) QUENCH FLOW (L PRESSURE-L (CO PRESSURE-L (CO QUENCH TEMP (D ROTATION (RPM)	PM)		YYY