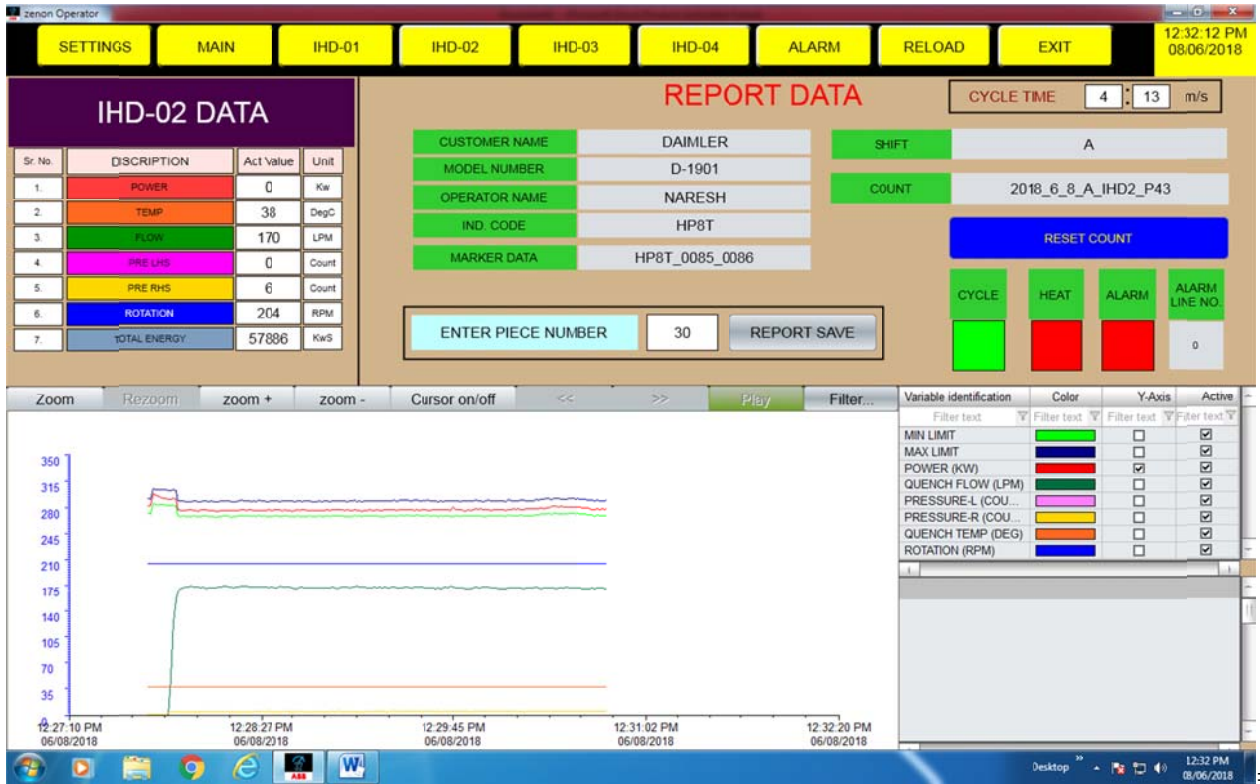
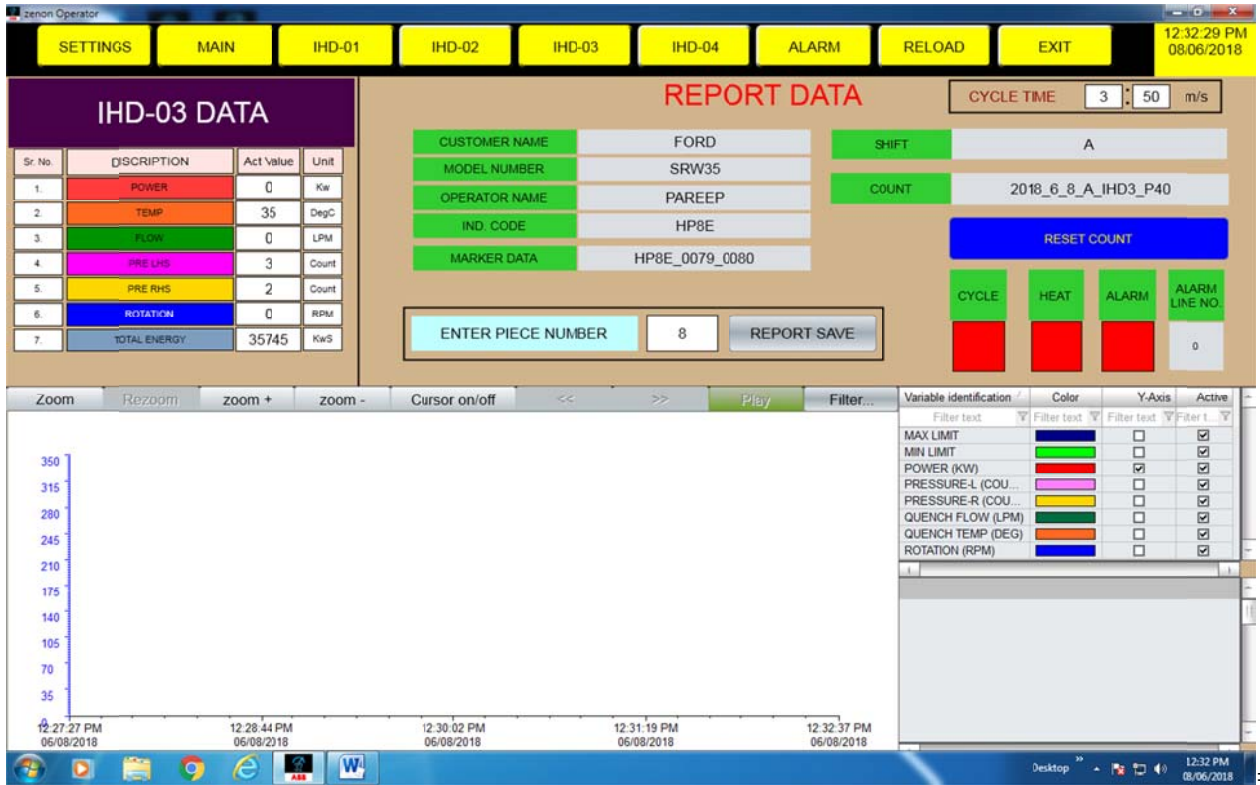


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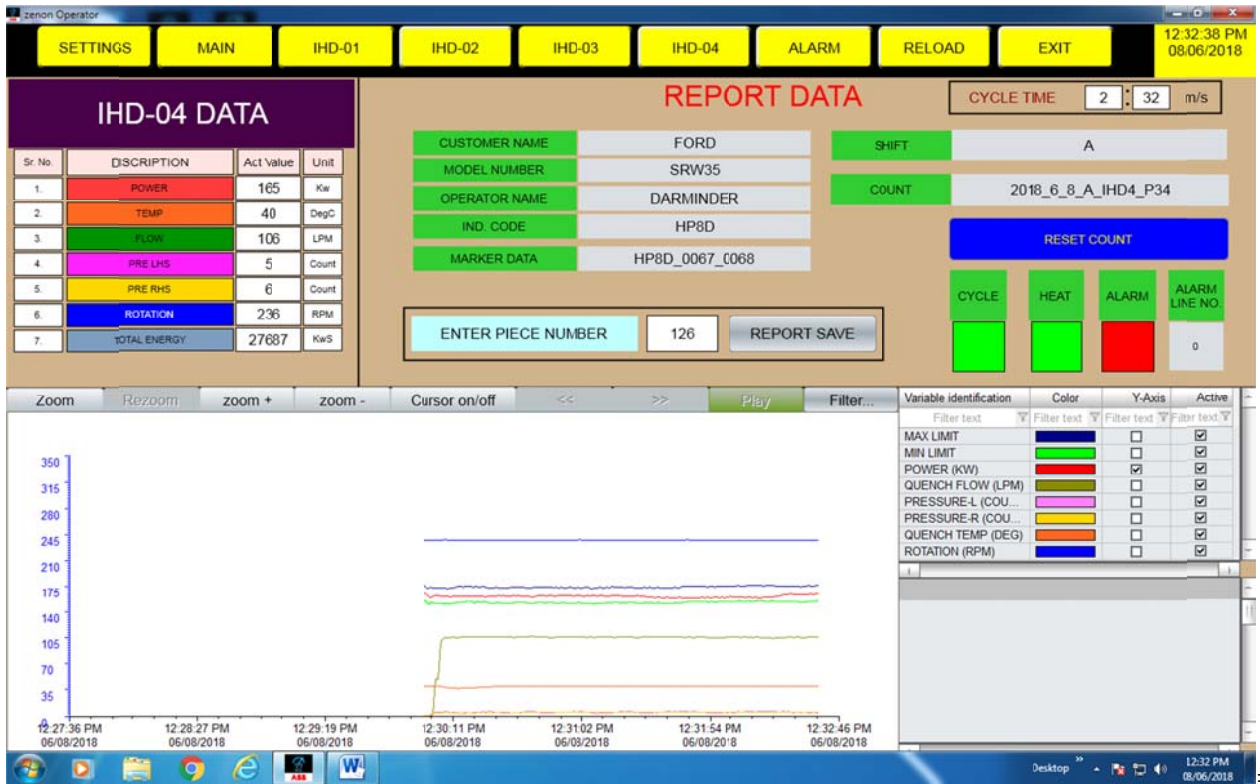


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zenon Operator 12:32:51 PM 08/06/2018

SETTINGS MAIN IHD-01 IHD-02 IHD-03 IHD-04 ALARM RELOAD EXIT

TIME TOLER +/-

MASTER PIECE START / STOP	STATUS	MINIMUM-KW	MAXIMUM-KW	SCAN TIME	CONTROL START (SEC)	CONTROL END (SEC)	ALARM	ALARM LINE NO.	FAULT RESET
IHD-01		10	10	90	10	75		0	SET DELAY FOR FLOW CHECK <input type="text" value="25"/>
IHD-02		10	10	209	10	195		0	
IHD-03		10	10	218	10	200		0	
IHD-04		10	10	187	10	175		0	

DISCRIPTION	IHD-01		IHD-02		IHD-03		IHD-04	
	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX
FLOW	170	220	150	250	70	125	90	115
TEMP	20	45	20	45	20	45	20	45
LHS PRESSURE	0	15	0	0	0	10	0	8
RHS PRESSURE	0	35	0	15	0	10	0	8
ROTATION	150	250	150	250	150	250	200	250
ENERGY	16500	20000	55000	60000	33500	37000	30000	34000

IHD-01 LIMIT EN/DISABLE IHD-02 LIMIT EN/DISABLE IHD-03 LIMIT EN/DISABLE IHD-04 LIMIT EN/DISABLE

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zenon Operator 12:33:00 PM 08/06/2018

SETTINGS MAIN IHD-01 IHD-02 IHD-03 IHD-04 ALARM RELOAD EXIT

CYCLE HEAT ALARM ALARM LINE NO

0

CYCLE HEAT ALARM ALARM LINE NO

0

IHD-01 DATA

Sr. No.	DISCRIPTION	Act Value	Unit
1.	POWER	204	Kw
2.	TEMP	35	DegC
3.	FLOW	190	LPM
4.	PRE LHS	0	Coun
5.	PRE RHS	16	Coun
6.	ROTATION	224	RPM
7.	TOTAL ENERGY	9144	KwS

CYCLE HEAT ALARM ALARM LINE NO
0

IHD-02 DATA

Sr. No.	DISCRIPTION	Act Value	Unit
1.	POWER	0	Kw
2.	TEMP	38	DegC
3.	FLOW	0	LPM
4.	PRE LHS	0	Coun
5.	PRE RHS	2	Coun
6.	ROTATION	0	RPM
7.	TOTAL ENERGY	57886	KwS

CYCLE HEAT ALARM ALARM LINE NO
0

IHD-03 DATA

Sr. No.	DISCRIPTION	Act Value	Unit
1.	POWER	0	Kw
2.	TEMP	35	DegC
3.	FLOW	0	LPM
4.	PRE LHS	3	Coun
5.	PRE RHS	2	Coun
6.	ROTATION	0	RPM
7.	TOTAL ENERGY	35745	KwS

CYCLE HEAT ALARM ALARM LINE NO
0

IHD-04 DATA

Sr. No.	DISCRIPTION	Act Value	Unit
1.	POWER	168	Kw
2.	TEMP	40	DegC
3.	FLOW	105	LPM
4.	PRE LHS	6	Coun
5.	PRE RHS	6	Coun
6.	ROTATION	237	RPM
7.	TOTAL ENERGY	31340	KwS

CYCLE HEAT ALARM ALARM LINE NO
0

ALL TRENDS

ALL POWER TREND

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SETTINGS MAIN IHD-01 IHD-02 IHD-03 IHD-04 ALARM RELOAD EXIT 12:33:13 PM 08/06/2018

Time received	Time cleared	Time acknowledged	Text	Comment
>>06/06/2018 6:46:11 AM 794	<-07/06/2018 9:40:58 AM 964	-07/06/2018 1:08:59 PM	IHD_03-TEMPERATURE A.ARM	
>>06/06/2018 11:13:31 AM 339	<-07/06/2018 9:39:51 AM 169	-07/06/2018 1:08:59 PM	IHD_01-POWER ALARM	
>>06/06/2018 5:59:00 PM 984	<-07/06/2018 9:40:50 AM 964	-07/06/2018 9:41:08 AM	IHD_03-ENERGY ALARM	
>>07/06/2018 9:00:22 AM 894	<-07/06/2018 9:39:51 AM 169	-07/06/2018 1:05:44 PM	IHD_01-FLOW ALARM	
>>07/06/2018 9:09:56 AM 694	<-07/06/2018 9:46:18 AM 258	-07/06/2018 9:41:44 AM	IHD_02-POWER ALARM	
>>07/06/2018 9:11:08 AM 150	<-07/06/2018 9:46:18 AM 258	-07/06/2018 9:39:15 AM	IHD_02-ENERGY ALARM	
>>07/06/2018 9:40:59 AM 981	<-07/06/2018 6:47:44 PM 570	-07/06/2018 9:41:08 AM	IHD_03-ENERGY ALARM	
>>07/06/2018 9:44:43 AM 450	<-07/06/2018 6:47:44 PM 570	-07/06/2018 9:59:28 AM	IHD_03-FLOW ALARM	
>>07/06/2018 10:26:26 AM 290	<-07/06/2018 6:47:44 PM 570	-07/06/2018 1:08:54 PM	IHD_02-POWER ALARM	
>>07/06/2018 10:26:46 AM 166	<-07/06/2018 6:47:44 PM 570	-07/06/2018 11:12:34 AM	IHD_02-ENERGY ALARM	
>>07/06/2018 12:41:56 PM 051	<-07/06/2018 6:47:44 PM 570	-07/06/2018 1:05:44 PM	IHD_01-FLOW ALARM	
>>07/06/2018 3:46:31 PM 559	<-07/06/2018 6:47:44 PM 570	-07/06/2018 5:24:51 PM	IHD_04-POWER ALARM	
>>07/06/2018 3:46:33 PM 580	<-07/06/2018 6:47:44 PM 570	-07/06/2018 5:24:02 PM	IHD_04-ENERGY ALARM	
>>07/06/2018 6:43:59 PM 816	<-07/06/2018 6:47:44 PM 570	-08/06/2018 9:49:14 AM	IHD_01-ENERGY ALARM	
>>07/06/2018 6:54:49 PM 453	<-08/06/2018 9:43:55 AM 660	-08/06/2018 9:49:14 AM	IHD_01-ENERGY ALARM	
>>07/06/2018 11:25:35 PM 569	<-08/06/2018 12:26:22 PM 741		IHD_03-TEMPERATURE A.ARM	
>>08/06/2018 2:52:38 AM 200	<-08/06/2018 9:28:36 AM 224		IHD_02-POWER ALARM	
>>08/06/2018 2:55:59 AM 523	<-08/06/2018 9:28:36 AM 224	-08/06/2018 9:42:58 AM	IHD_02-ENERGY ALARM	
>>08/06/2018 3:18:37 AM 053	<-08/06/2018 9:28:36 AM 224		IHD_02-TEMPERATURE A.ARM	
>>08/06/2018 4:00:41 AM 718	<-08/06/2018 12:26:22 PM 741		IHD_03-POWER ALARM	
>>08/06/2018 4:44:50 AM 523	<-08/06/2018 9:43:55 AM 660		IHD_01-TEMPERATURE A.ARM	
>>08/06/2018 4:59:55 AM 168	<-08/06/2018 12:26:22 PM 741	-08/06/2018 9:19:40 AM	IHD_04-TEMPERATURE A.ARM	
>>08/06/2018 9:27:51 AM 608	<-08/06/2018 9:43:55 AM 660	-08/06/2018 9:47:52 AM	IHD_01-POWER ALARM	
>>08/06/2018 9:28:37 AM 239	<-08/06/2018 9:31:41 AM 860	-08/06/2018 9:42:58 AM	IHD_02-ENERGY ALARM	
>>08/06/2018 9:34:59 AM 734	<-08/06/2018 9:41:22 AM 975	-08/06/2018 9:42:58 AM	IHD_02-ENERGY ALARM	
>>08/06/2018 9:41:23 AM 966	<-08/06/2018 12:26:22 PM 741	-08/06/2018 9:42:58 AM	IHD_02-ENERGY ALARM	
>>08/06/2018 9:43:56 AM 662	<-08/06/2018 12:26:22 PM 741	-08/06/2018 9:49:14 AM	IHD_01-ENERGY ALARM	
>>08/06/2018 9:43:56 AM 662	<-08/06/2018 12:26:22 PM 741	-08/06/2018 9:47:52 AM	IHD_01-POWER ALARM	

Comment

Acknowledge Acknowl. All Filter...

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zenon Operator

SETTINGS MAIN IHD-01 IHD-02 IHD-03 IHD-04 ALARM RELOAD EXIT 12:31:36 PM 08/06/2018

IHD-01 DATA

Sr. No.	DESCRIPTION	Act. Value	Unit
1.	POWER	7	Kw
2.	TEMP	35	DegC
3.	FLOW	0	LPM
4.	PRE LHS	0	Count
5.	PRE RHS	3	Count
6.	ROTATION	0	RPM
7.	TOTAL ENERGY	18273	KwS

REPORT DATA

CYCLE TIME: 2 4 m/s

CUSTOMER NAME	TATA	SHIFT	A
MODEL NUMBER	T7909	COUNT	2018_6_8_A_IHD1_P58
OPERATOR NAME	JAWAR		
IND. CODE	8PV		
MARKER DATA	8PV_00115_00116		

RESET COUNT

CYCLE HEAT ALARM ALARM LINE NO.

0

ENTER PIECE NUMBER: 0 REPORT SAVE

Zoom Rezoom zoom + zoom - Cursor on/off << >> Play Filter...

Variable identification	Color	Y-Axis	Active
MIN LIMIT	Green	<input type="checkbox"/>	<input checked="" type="checkbox"/>
MAX LIMIT	Blue	<input type="checkbox"/>	<input checked="" type="checkbox"/>
POWER (KW)	Red	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
QUENCH FLOW (LPM)	Green	<input type="checkbox"/>	<input checked="" type="checkbox"/>
PRESSURE-L (COU...)	Purple	<input type="checkbox"/>	<input checked="" type="checkbox"/>
PRESSURE-R (COU...)	Yellow	<input type="checkbox"/>	<input checked="" type="checkbox"/>
QUENCH TEMP (DEG)	Orange	<input type="checkbox"/>	<input checked="" type="checkbox"/>
ROTATION (RPM)	Blue	<input type="checkbox"/>	<input checked="" type="checkbox"/>

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